PARTS ILLUSTRATION

31322

16079-1

30632

21001-3

30633

15100

A-6289

15100

15100

15100

21001-4

25483

A-6186

15738 Rubber Tread

Set arm stop bolt so roller strikes pressure arm at this point.

Apply grease at this point.

7/16"

15415

17568

16050-9

16661-29

16055

27869

15100
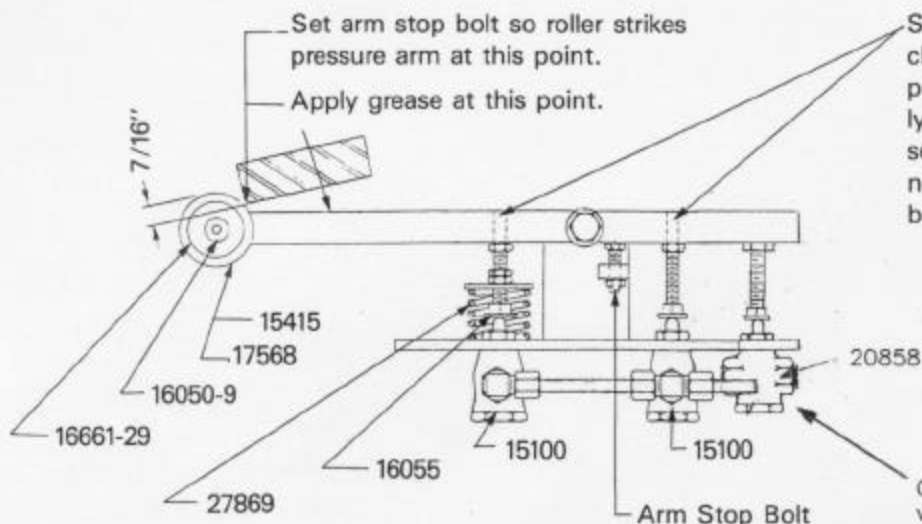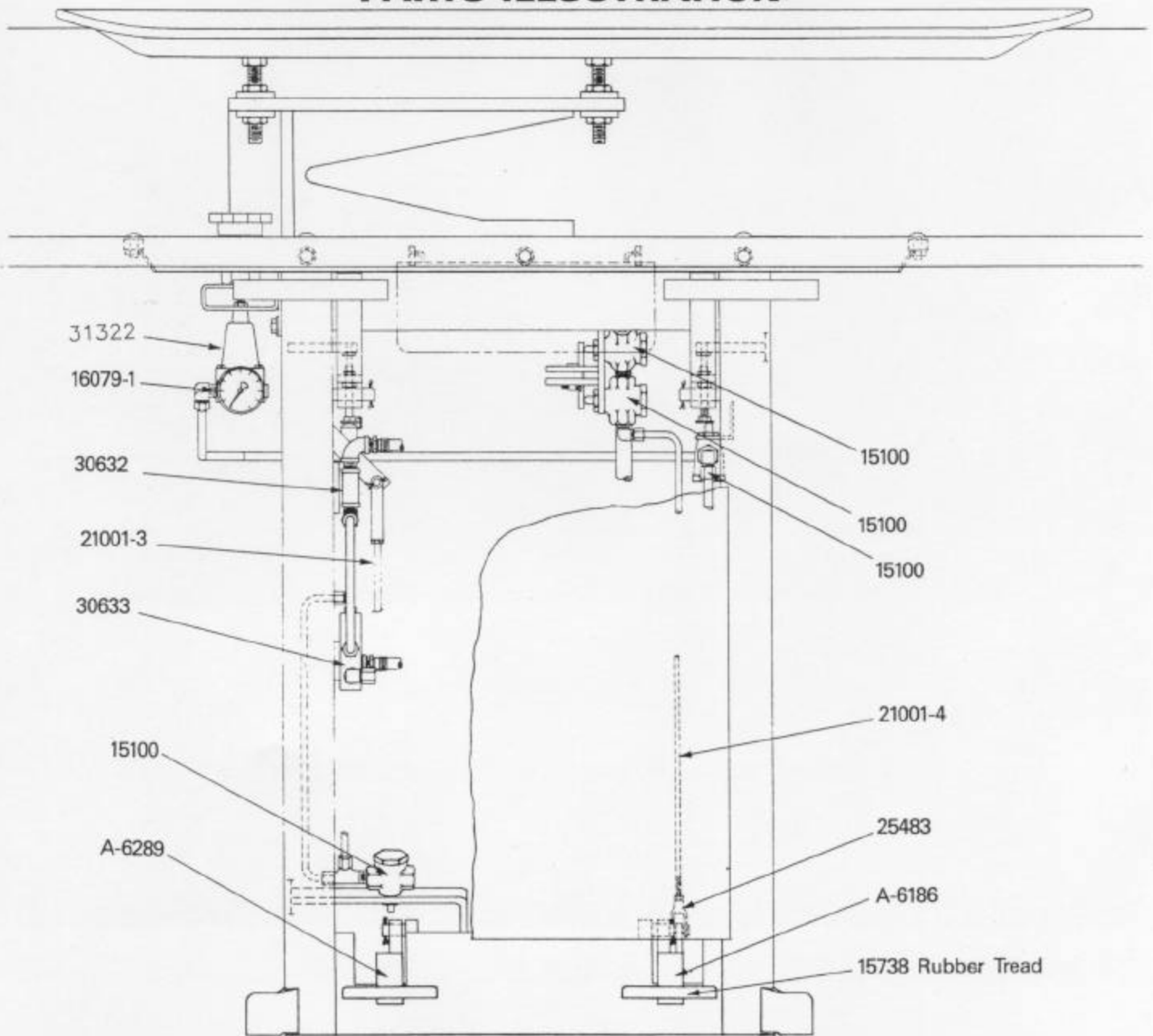
Arm Stop Bolt

Set adjusting screws as close to valve stems as possible. Leave approximately .015 clearance to allow for seating of valve. Use caution not to adjust so valves can bottom out.

20858

15100

On earlier machines this valve was a #30876 poppet valve. To replace the #30876 valve, order replacement kit #K-349.

DETAIL "F"